# SAMPLE



# FMA

Salary/Wage and Benefit Survey 2023 Report

FMAMFG.ORG



# Survey Methodology

This tool provides crucial intel for company owners and human resource managers in the metal forming, fabricating, and processing industry. It details employment practices, benefit packages, salary and wage data for production and administrative positions. The survey questionnaire was prepared with review and recommendations from FMA's Management Advisory and HR directors from FMA member companies.

# About the Data

Past survey participants, purchasers, FMA members, and FMA Communications subscribers were sent the questionnaire starting on May 20, 2023, asking for their participation. Survey questions covered historical data from the 2022 calendar year and current data through April 2023. Data submissions were collected between May 20 and Aug. 31, 2023. The survey closed with a total of 62 completed surveys. FMA did not audit the data. Submissions were reviewed for completeness and compiled together to show trends based on key demographic data. Not every participant responded to every question. In some cases, a small amount of outlier data that was significantly different from the rest of the group was excluded to avoid biasing the overall results.

# About the Report

The report is divided into four sections: demographics data, staffing and wages, job title details, and benefits. The report provides compensation information for 8300+ employees in 78 positions for applicable technology sectors in the industry.

# **Using the Data**

The report contains an extensive amount of data and is not intended to be read cover to cover. Each section provides a distinct analysis. Some section highlights and navigation tips are below.

- The Table of Contents includes the title of every chart available within the report. You can click the title to connect directly to that specific page.
- Demographic breakouts in the Type of Company and the Geographic Region have been updated to align across all FMA

benchmarking reports. Please review closely, as your company may fall into a different breakout than previous reports.

- · Charts within the Staffing and Wages section and the Benefits section provide an overall breakdown of the data. Where possible, they also include a demographic breakdown by employee count.
- Depending on the question type, data may also include breakdowns for exempt vs. nonexempt employees or office staff vs. shop staff.
- Individual data percentages have been rounded to the nearest whole number, so overall totals may not equal 100%.
- Alternative Work Schedule has additional breakouts, to capture data on work-from-home and hybrid options.
- This year's Job Title section covers 78 positions. Titles are divided into three categories: Executive Suite, Office Staff, and Shop Staff. Wages reflect the annual base pay.
- · In most cases, charts within the Job Title Details show demographic breakdowns for all five categories. For data with low counts, the breakdowns are not reported to protect respondents' confidentiality.
- Key job titles are also broken down by tenure, showing wages for entry-level employees vs. those with 2+ years of experience.
- The appendix includes a Year-over-Year Average Salary comparison by Job Title, reporting data back to 2019.



# **FINA** Fabricators and Manufacturers Association

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#### For more information, please visit fmamfg.org/surveys.

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ABOUT FMA 3	Office Manager
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EXECUTIVE SUMMARY 8	Sales Representative, C
<b>STAFFING AND WAGES</b>	Trainer / Learning and I SHOP / PRODUCTIC Assembler Building Maintenance of Crane Operator Cutting Machine Opera
Estimated Average Salary Increase for 2024 Overtime Pay Structure Overtime Pay Rates Performance Appraisal Frequency Performance Appraisal System(s) Utilized Alternative Work Schedules Termination Options Absenteeism Rate Employee Turnover Rate Voluntary Turnover Rate Involuntary Termination / Layoff Rate	Field Service Technicia Forklift Operator General Labor Grinder Inventory Control / War Inventory Control / War Laser Operator, Entry L Laser Operator, 2+ yrs. Machine Operator, Mul Machines Machinist / CNC Opera
JOB TITLE DETAILS	Machinist / CNC Opera Maintenance Electricia Maintenance Mechanic Maintenance Superviso
EXECUTIVE SUITE	Material Handler Packager Paint / Coating Operator Paint / Coating Prep Polishing / Buffing Ope Press Brake Operator, E Press Operator, Hardwa Production Control Mar Production Planner / So Punch Press Operator, Punch Press Operator, Quality Manager
OFFICE STAFF 24-47	Quality Technician Saw Operator
Accountant Bookkeeper Business Support Specialist or Administrative Assistant CAD Designer CNC Programmer Customer Service Representative Engineer, Design Engineer, Manufacturing Engineer, Manufacturing Engineer, Mechanical Engineer, Quality Estimator Human Resources Generalist or Busines Dattoor	Shear Operator Shipping / Receiving Cl Stamping Press Operat Team Leader, Team Su Tool and Die Maker Truck Driver Tube / Pipe Mill Operator Welder, Entry Level Welder, 2+ yrs. experie Welder, Code Welder Operator Welder Operator, Spot

Human Resources Manager IT Technician / Specialist Marketing Associate / Specialist Office Manager Operations Manager Project Manager Purchasing Manager Purchasing Specialist or Buyer / Supply Chain Specialist Safety Manager / Specialist Sales Representative, Inside Sales Representative, Outside Trainer / Learning and Development Specialist

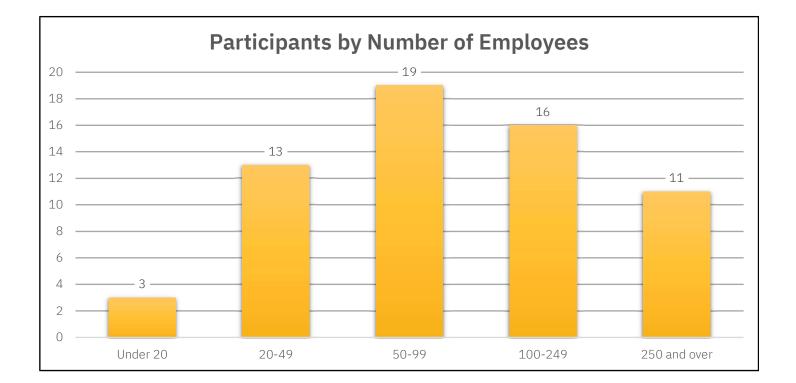
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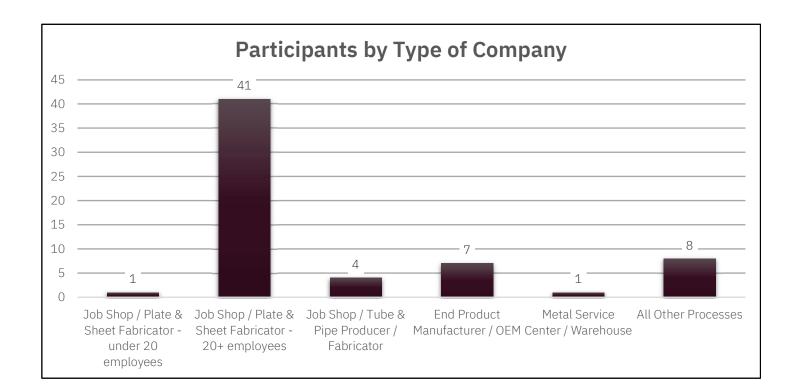
ssembler uilding Maintenance or Janitor / Custodian crane Operator Cutting Machine Operator ield Service Technician orklift Operator eneral Labor Grinder ventory Control / Warehouse Manager ventory Control / Warehouse Specialist aser Operator, Entry Level aser Operator, 2+ yrs. experience lachine Operator, Multiple Fabricating Machines lachinist / CNC Operator, Entry Level lachinist / CNC Operator, 2+ yrs. experience laintenance Electrician laintenance Mechanic / Technician laintenance Supervisor laterial Handler ackager aint / Coating Operator aint / Coating Prep olishing / Buffing Operator ress Brake Operator, Entry Level ress Brake Operator, 2+ yrs. experience ress Operator, Hardware Insertions roduction Control Manager roduction Planner / Scheduler unch Press Operator, Entry Level unch Press Operator, 2+ yrs. experience uality Manager Juality Technician aw Operator hear Operator hipping / Receiving Clerk tamping Press Operator eam Leader, Team Supervisor, or Foreman ool and Die Maker ruck Driver ube / Pipe Mill Operator lder, Entry Level lelder, 2+ yrs. experience lelder, Code lelder Operator

Medical Insurance Plans Number of Deductible Options Coverage Options 2023 Medical Insurance Out-of-Pocket Deductibles Insurance Coverage Waiting Periods Insurance Premiums Differentiator Medical Premiums - All Employees Medical Premiums - Exempt Employees Medical Premiums - Nonexempt Employees Company Medical Insurance Premium Change Employee Medical Insurance Premium Change Wellness Incentive Plan Flexible Spending Account Life, Disability, and AD&D Insurance Differentiator Insurance Premiums - All Employees Insurance Premiums - Exempt Employees Insurance Premiums - Nonexempt Employees Retirement Savings / Investment Options Retirement Savings / Investment Options that Include a Company Match Retirement Investments - Percent of Employee Contribution Matched Retirement Investments - Limit for the Company Match Incentive Plans Combined Paid Time Off Differentiators Combined Paid Time Off - All Employees Combined Paid Time Off - Exempt Combined Paid Time Off - Nonexempt Unused Yearly Paid Time Off Unused PTO Options at Retirement / Termination Vacation Time - All Employees Vacation Time - Exempt Vacation Time - Non-Exempt Unused Yearly Vacation Time Unused Vacation Time Options at Retirement / Termination Sick / Personal Time - All Employees Sick / Personal Time - Exempt Sick / Personal Time - Nonexempt Unused Yearly Sick / Personal Time Unused Sick / Personal Time Options at Retirement / Termination Paid Holidays Bereavement Leave Jury Duty Leave Additional Company Paid Benefits Changes to Benefits Offered

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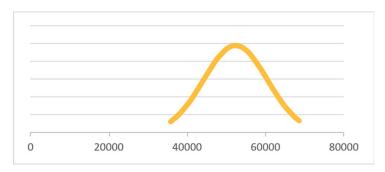
Partner





### **Quality Technician**

Inspects and performs destructive and nondestructive tests on materials, parts, or products at various stages of the production process to determine and maintain quality and reliability of products.



Represents 130 positions at 35 companies.

All Company	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
	130	52,327	8,294	32,448	47,341	52,166	58,876	75,005
Number of Employees	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
20 - 49	4	53,096	11,156	40,040	45,890	54,070	61,276	64,204
50 - 99	23	49,322	7,585	32,448	45,037	49,650	54,076	67,704
100 - 249	46	52,446	7,375	35,360	50,094	52,166	52,936	75,005
250 +	57	54,893	9,098	35,360	48,272	57,420	59,194	72,634
Type of Company	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
Job Shop / Plate and Sheet Fabricator	102	51,880	8,306	32,448	47,611	51,854	56,796	75,005
Job Shop / Tube and Pipe Fabricator	1	*	*	*	*	*	*	*
End Product Manufacturer / OEM	12	56,126	10,449	39,250	50,452	54,000	60,738	67,475
All Other Processes	15	53,753	9,028	35,360	52,291	57,720	59,182	62,650
Annual Gross Sales Volume	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
\$1 - \$9.9 Million	4	49,937	11,096	40,040	43,940	47,840	54,886	67,704
\$10 - \$19.9 Million	31	51,836	8,465	32,448	47,871	52,270	57,108	65,000
\$20 - \$49.9 Million	30	53,260	7,481	36,400	49,265	51,290	55,219	75,005
\$50+ Million	63	53,127	9,193	35,360	47,263	52,707	59,527	72,634
Geographic Region	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
Northeast	17	54,004	5,779	41,080	51,459	52,166	52,270	64,204
South	32	46,604	8,839	32,448	39,702	47,299		68,640
Midwest	81	53,704	8,117	35,360	47,611	54,000	59,188	75,005
muwest	01	55,704	0,117	55,500	47,011	54,000	37,100	75,005
Population	Positions	Mean	Std Dev	Min	25 Pct	Median	75 Pct	Max
Under 50,000	46	50,598	9,017	35,360	44,949	47,840	56,264	75,005
50,000 - 249,000	33	54,277	7,417	40,040	51,459	55,016	59,200	69,430
250,000 - 499,999	17	50,461	9,969	32,448	45,692	51,740	53,966	72,634
500,000 +	34	54,631	7,011	35,360	50,604	51,854	57,290	68,640
Bonus as % of Salary	Company	Mean	Min	Max				
	8	8	3	20				

\* Data set too small for accurate representation.

# **Retirement Savings / Investment Options**

(Companies selected all options that apply.)

	Overall
Company Responses	63
401(k)	87%
Roth 401(k)	48%
Roth IRA	2%
SEP IRA	2%
Simple IRA	6%
Employee Stock Options (ESOP)	5%
Other	5%
None are available	0%

Write-in responses for additional options: Pre-tax savings investment plan (optional) QNEC

## Retirement Savings / Investment Options that include a Company Match

(matching a percentage of the employee's contribution)

	Yes	No	Responses
Do your savings plans include a company match?	76%	24%	63

# **Retirement Investments - % of Employee Contribution Matched by Company**

	Number of Employees						
	1 - 19	20 - 49	50 - 99	100 - 249	250 +	Overall	
Responses	1	8	15	13	6	43	
Company matches up to 25%	100%	13%	27%	8%	33%	21%	
25 - 49.9%	0%	0%	7%	15%	0%	7%	
50 - 74.9%	0%	0%	33%	46%	0%	26%	
75% or more	0%	88%	33%	31%	67%	47%	

## **Retirement Investments - Limit for the Company Match**

	Number of Employees						
	1-19	20 - 49	50 - 99	100 - 249	250 +	Overall	
Responses	1	9	17	12	7	46	
Company matches up to 3% of employee salary	100%	33%	24%	42%	14%	30%	
3-3.9%	0%	0%	29%	8%	14%	15%	
4-4.9%	0%	22%	29%	17%	29%	24%	
5-5.9%	0%	44%	6%	8%	29%	17%	
6% or more	0%	0%	6%	25%	14%	11%	
There is no limit	0%	0%	6%	0%	0%	2%	

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